

Green-Mode PFC / Flyback-PWM Controller

SG6902

FEATURES

- Green-mode PFC and PWM operation
- No switching of PFC at light loads saves power
- Low start-up and operating current
- Innovative switching-charge multiplier-divider
- Multi-vector control for improved PFC output transient response
- Interleaved PFC/PWM switching
- Programmable two-level PFC output voltage
- Average-current-mode control for PFC
- Cycle-by-cycle current limiting for PFC/PWM
- PFC over-voltage and under-voltage protections
- PFC and PWM feedback open-loop protection
- Brownout protection
- Over-temperature protection

APPLICATIONS

- Switching Power Supplies with Active PFC
- High-Power Adaptors

DESCRIPTION

The highly integrated SG6902 is designed for power supplies with boost PFC and Flyback PWM. It requires very few external components to achieve green-mode operation and versatile protections. It is available in a 20-pin SOP package.

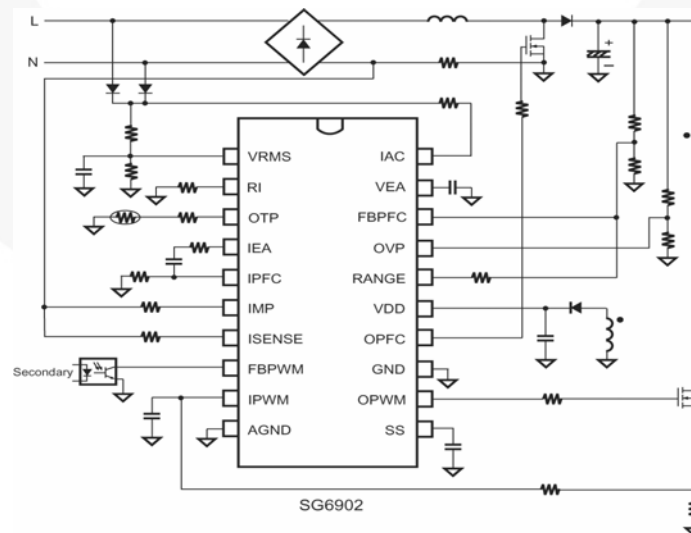
The patented interleave-switching feature synchronizes the PFC and PWM stages and reduces switching noise. At light loads, the switching frequency is continuously decreased to reduce power consumption. If output loading is further reduced, the PFC stage is turned off to further reduce power consumption.

For PFC stage, the proprietary multi-vector control scheme provides a fast transient response in a low-bandwidth PFC loop, in which the overshoot and undershoot of the PFC voltage are clamped. If the feedback loop is broken, the SG6902 shuts off PFC to prevent extra-high voltage on output. Programmable two-level output voltage control reduces the PFC output voltage at low line input to increase the efficiency of the power supply.

For the flyback PWM, the synchronized slope compensation ensures the stability of the current loop under continuous-conduction-mode operation. Built-in line-voltage compensation maintains a constant output power limit. Hiccup operation during output overloading is also guaranteed.

In addition, SG6902 provides protection functions, such as brownout and RI pin open/short protections.

TYPICAL APPLICATION

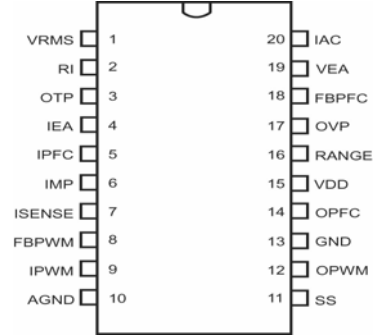


MARKING DIAGRAM



T: S=SOP
P: Z=Lead Free
+ ROHS Compatible
Null=regular package
XXXXXXXXX: Wafer Lot
Y: Year; WW: Week
V: Assembly Location

PIN CONFIGURATION



ORDERING INFORMATION

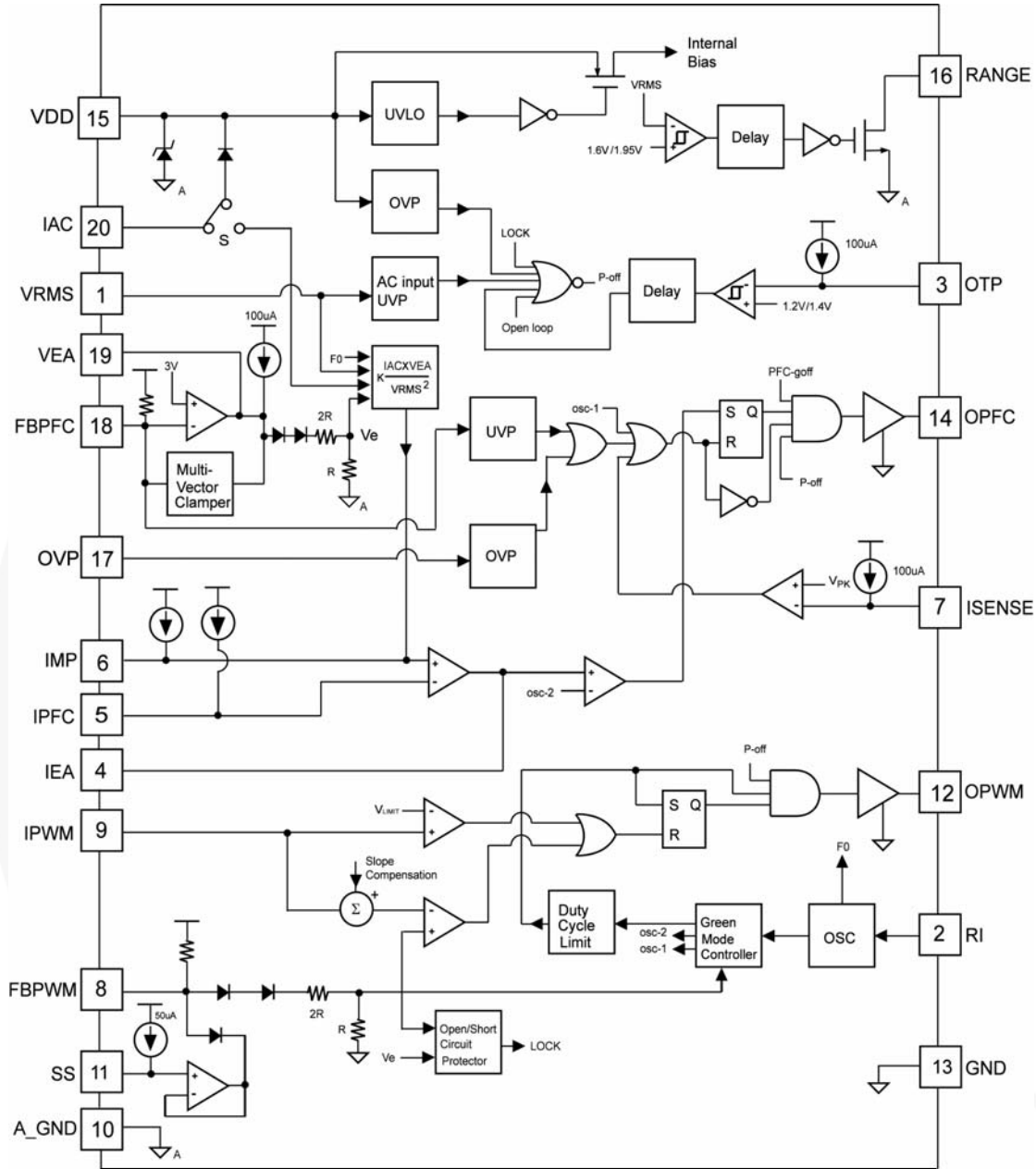
| Part Number | Pb-Free | Package |
|-------------|---------|------------|
| SG6902SZ | | 20-pin SOP |



PIN DESCRIPTIONS

| Name | Pin No. | Type | Function |
|--------|---------|--|---|
| VRMS | 1 | Line Voltage Detection | Line voltage detection. The pin is used for PFC multiplier, RANGE control of PFC output voltage, and brownout protection. For brownout protection, the controller is disabled after a delay time when the V_{RMS} voltage drops below a threshold. |
| RI | 2 | Oscillator Setting | Reference setting. One resistor connected between RI and AGND determines the switching frequency. The switching frequency is equal to $[1560 / RI]$ kHz, where RI is in k Ω . For example, if R_i is 24k Ω , the switching frequency is 65kHz. |
| OTP | 3 | Over-Temperature Protection | This pin supplies an over-temperature protection signal. A constant current is output from this pin. An external NTC thermistor must be connected from this pin to ground. The impedance of the NTC thermistor decreases whenever the temperature increases. Once the voltage of the OTP pin drops below the OTP threshold, the SG6902 is disabled. |
| IEA | 4 | Output for PFC Current Amplifier | This is the output of the PFC current error amplifier. The signal from this pin is compared with an internal sawtooth and determines the pulse width for PFC gate drive. |
| IPFC | 5 | Inverting Input for PFC Current Amplifier | The inverting input of the PFC current error amplifier. Proper external compensation circuits result in excellent input power factor via average-current-mode control. |
| IMP | 6 | Non-Inverting Input for PFC Current Amplifier | The non-inverting input of the PFC current amplifier and also the output of multiplier. Proper external compensation circuits will result in excellent input power factor via average-current-mode control. |
| ISENSE | 7 | Peak Current Limit Setting for PFC | The peak-current setting for PFC. |
| FBPWM | 8 | PWM Feedback Input | The control input for voltage-loop feedback of PWM stage. It is internally pulled high through a resistor. An external opto-coupler from secondary feedback circuit is usually connected to this pin. |
| IPWM | 9 | PWM Current Sense | The current-sense input for the flyback PWM. Via a current sense resistor, this pin provides the control input for peak-current-mode control and cycle-by-cycle current limiting. |
| AGND | 10 | Ground | Signal ground. |
| SS | 11 | PWM Soft-Start | During start-up, the SS pin charges an external capacitor with a 50 μ A ($R_i=24k\Omega$) constant-current source. The voltage on FBPWM is clamped by SS during start-up. In the event of a protection condition occurring and/or PWM being disabled, the SS pin quickly discharges. |
| OPWM | 12 | PWM Gate Drive | The totem-pole output drive for the flyback PWM MOSFET. This pin is internally clamped under 18V to protect the MOSFET. |
| GND | 13 | Ground | Power ground. |
| OPFC | 14 | PFC Gate Drive | The totem-pole output drive for the PFC MOSFET. This pin is internally clamped under 18V to protect the MOSFET. |
| VDD | 15 | Supply | The power supply pin. |
| RANGE | 16 | PFC Output Voltage Control | Two-level output voltage setting for PFC. The PFC output voltage at low line can be reduced to improve efficiency. The RANGE pin is of high impedance while the V_{RMS} voltage is lower than a threshold. |
| OVP | 17 | PFC Over-Voltage Input | The PFC stage over-voltage input. The comparator disables the PFC output driver if the voltage at this input exceeds a threshold. This pin can be connected to FBPFC or it can be connected to the PFC boost output through a divider network. |
| FBPFC | 18 | Voltage Feedback Input for PFC | The feedback input for PFC voltage loop. The inverting input of PFC error amplifier. This pin is connected to the PFC output through a divider network. |
| VEA | 19 | Error Amplifier Output for PFC Voltage Feedback Loop | The error amplifier output for PFC voltage feedback loop. A compensation network (usually a capacitor) is connected between this pin and ground. A large capacitor value results in a narrow bandwidth and improves the power factor. |
| IAC | 20 | Input AC Current | Before start-up, this input is used to provide start-up current for V_{DD} . For normal operation, this input is used to provide current reference for the multiplier. |

BLOCK DIAGRAM



Green-Mode PFC / Flyback-PWM Controller

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ABSOLUTE MAXIMUM RATINGS

| Symbol | Parameter | Value | | Unit |
|-------------------|---|---------------|-------|------|
| V _{DD} | DC Supply Voltage* | 25 | | V |
| I _{AC} | Input AC Current | 2 | | mA |
| V _{HIGH} | OPWM, OPFC, IAC | -0.3 to +25.0 | | V |
| V _{LOW} | Others | -0.3 to +7.0 | | V |
| P _D | Power Dissipation at T _A < 50°C | SOP | 1.15 | W |
| T _J | Operating Junction Temperature | -40 to +125 | | °C |
| T _{STG} | Storage Temperature Range | -55 to +150 | | °C |
| R _{θJC} | Thermal Resistance (Junction-to-Case) | SOP | 23.64 | °C/W |
| T _L | Lead Temperature (Wave Soldering or Infrared, 10 Seconds) | 260 | | °C |
| ESD | Electrostatic Discharge Capability, Human Body Model | 4.5 | | KV |
| | Electrostatic Discharge Capability y, Machine Model | 250 | | V |

*All voltage values, except differential voltages, are given with respect to GND pin.

*Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device.

RECOMMENDED OPERATING CONDITIONS

| Symbol | Parameter | Value | Unit |
|----------------|--------------------------------|------------|------|
| T _A | Operating Ambient Temperature* | -30 to +85 | °C |

*For proper operation.

ELECTRICAL CHARACTERISTICS

V_{DD}=15V, T_A=25°C unless otherwise noted.

V_{DD} Section

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|----------------------|--|---------------------------------------|--------------------------|--------------------------|--------------------------|------|
| V _{DD-OP} | Continuously Operating Voltage | | | | 20 | V |
| I _{DD-ST} | Start-up Current | V _{TH-ON} -0.16V | | 10 | 25 | μA |
| I _{DD-OP} | Operating Current | OPFC, OPWM Open, R _i =24kΩ | | 6 | 10 | mA |
| V _{TH-ON} | Start Threshold Voltage | | 15 | 16 | 17 | V |
| V _{DD-MIN} | Minimum Operating Voltage | | 9 | 10 | 11 | V |
| V _{DD-OVP} | V _{DD} OVP Threshold | | 23.5 | 24.5 | 25.5 | V |
| T _{VDD-OVP} | Debounce Time of V _{DD} OVP | R _i =24kΩ | 8 | | 25 | μs |
| V _{DD-TH-G} | V _{DD} Low-Threshold Voltage to Exit Green-off Mode | | V _{DD-MIN} +0.9 | V _{DD-MIN} +1.5 | V _{DD-MIN} +2.1 | V |

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Oscillator & Green-Mode Operation

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|--------------------------|---|----------------------|-------|-------|-------|------|
| V _{RI} | RI Voltage | | 1.176 | 1.200 | 1.224 | V |
| F _{OSC} | PWM Frequency | R _I =24kΩ | 62 | 65 | 68 | KHz |
| F _{OSC-MINFREQ} | Minimum Frequency in Green Mode | R _I =24kΩ | 18.0 | 20.0 | 22.5 | KHz |
| RI | RI Pin Resistance Range | | 15 | | 47 | KΩ |
| RI _{OPEN} | RI Pin Open Protection If RI > RI _{open} , SG6902 Turns Off | | | 200 | | KΩ |
| RI _{SHORT} | RI Pin Short Protection If RI < RI _{short} , SG6902 Turns Off | | | 2 | | KΩ |

VRMS for UVP and RANGE

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|------------------------|--|----------------------|--|----------------------------------|---|------|
| V _{RMS-UVP-1} | RMS AC Voltage Under-Voltage Protection Threshold (with T _{UVP} Delay) | | 0.75 | 0.80 | 0.85 | V |
| V _{RMS-UVP-2} | Recovery Level on VRMS | | V _{RMS-UVP-1} +0.16V | V _{RMS-UVP-1} +0.18V | V _{RMS-UVP-1} +0.2V | V |
| T _{D-PWM} | When UVP Occurs, Interval from PFC Off to PWM Off | R _I =24kΩ | T _{UVP-Min} ⁺ 9 | | T _{UVP-Min} ⁺ 14 | ms |
| T _{UVP} | Under-Voltage Protection Delay Time* | R _I =24kΩ | 150 | 195 | 240 | ms |
| V _{RMS-H} | High V _{RMS} Threshold for RANGE Comparator | | 1.90 | 1.95 | 2.00 | V |
| V _{RMS-L} | Low V _{RMS} Threshold for RANGE Comparator | | 1.55 | 1.60 | 1.65 | V |
| T _{RANGE} | Range Enable Delay Time | R _I =24kΩ | 145 | 170 | 200 | ms |
| V _{OL} | Output Low Voltage of RANGE Pin | I _o =1mA | | | 0.5 | V |
| I _{OH} | Output High Leakage Current of RANGE Pin | RANGE=5V | | | 50 | nA |

* No delay for start-up.

PFC STAGE

Voltage Error Amplifier

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|----------------------|--|----------------------|------|------|------|-------|
| V _{REF} | Reference Voltage | | 2.95 | 3.00 | 3.05 | V |
| A _{V,PFC} | Open-Loop Gain | | | 60 | | dB |
| Z _o | Output Impedance | | | 110 | | KΩ |
| OVP _{PFC} | PFC Over Voltage Protection (OVP Pin) | | 3.20 | 3.25 | 3.30 | V |
| △OVP _{PFC} | PFC Feedback Voltage Protection Hysteresis | | 60 | 90 | 120 | mV |
| T _{OVP-PFC} | Debounce Time of PFC OVP | R _I =24kΩ | 40 | 70 | 120 | μs |
| V _{FBPFC-H} | Clamp-High Feedback Voltage | | 3.10 | 3.15 | 3.20 | V |
| G _{FBPFC-H} | Clamp-High Gain | | | 0.5 | | mA/V |
| V _{FBPFC-L} | Clamp-Low Feedback Voltage | | 2.75 | 2.85 | 2.90 | V |
| G _{FBPFC-L} | Clamp-Low Gain | | | 6.5 | | mA/mV |
| I _{FBPFC-L} | Maximum Source Current | | 1.5 | 2.0 | | mA |
| I _{FBPFC-H} | Maximum Sink Current | | 70 | 110 | | μA |
| UVP _{FBPFC} | PFC Feedback Under-Voltage Protection | | 0.35 | 0.40 | 0.45 | V |
| V _{FBHIGH} | FB Open Voltage | | 6 | 7 | 8 | V |
| T _{UVP-PFC} | Debounce Time of PFC UVP | R _I =24kΩ | 40 | 70 | 120 | μs |

* Not tested in production.

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Current Error Amplifier

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|-------------------------------------|-----------------------------|---|------|------|------|------|
| V _{OFFSET} | Input Offset Voltage | | | 8 | | mV |
| A _i ^{*1} | Open-Loop Gain | | | 60 | | dB |
| BW ^{*1} | Unit Gain Bandwidth | | | 1.5 | | MHz |
| CMRR ^{*1} | Common Mode Rejection Ratio | V _{CM} =0 to +1.5V | | 70 | | dB |
| V _{OUT-HIGH} | Output High Voltage | | 3.2 | | | V |
| V _{OUT-LOW} | Output Low Voltage | | | | 0.2 | V |
| I _{MR1} , I _{MR2} | Reference Current Source | R _I =24kΩ (I _{MR} =20+I _{RI} •0.8) | 50 | | 70 | μA |
| I _L | Maximum Source Current | | | 3 | | mA |
| I _H | Maximum Sink Current | | | 0.25 | | mA |

Peak Current Limit

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|----------------------|--|-------------------------|------|------|------|------|
| I _P | Constant Current Output | R _I =24kΩ | 90 | 100 | 110 | μA |
| V _{PK} | Peak Current Limit Threshold Voltage Cycle-by-Cycle Limit (V _{SENSE} < V _{PK}) | V _{RMS} =1.05V | 0.15 | 0.20 | 0.25 | V |
| | | V _{RMS} =3V | 0.35 | 0.40 | 0.45 | V |
| T _{PD-PFC} | Propagation Delay | | | | 200 | ns |
| T _{BNK-PFC} | Leading-Edge Blanking Time | | 270 | 350 | 450 | ns |

Multiplier

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|-----------------------------------|--|--|------|------|------|------|
| I _{AC} | Input AC Current | Multiplier Linear Range | 0 | | 360 | μA |
| V _{DROP} | Voltage Drop from the IAC Pin to VDD | I _{AC} =240μA | | | 3.5 | V |
| I _{MO-MAX} ^{*1} | Maximum Multiplier Current Output | R _I =24 kΩ | | 250 | | μA |
| I _{MO-1} | Multiplier Current Output (Low-line, High-power) | V _{RMS} =1.05V; I _{AC} =90μA; V _{EA} =7.5V; R _I =24kΩ | 200 | 250 | 280 | μA |
| I _{MO-2} | Multiplier Current Output (High-line, High-power) | V _{RMS} =3V; I _{AC} =264μA; V _{EA} =7.5V; R _I =24kΩ | 65 | 85 | | μA |
| V _{IMP} | Voltage of IMP Open | | 3.4 | 3.9 | 4.4 | V |

PFC Output Driver

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|-----------------------|--|--|------|------|------|------|
| V _{Z-PFC} | Output Voltage Maximum (Clamp) | V _{DD} =20V | | 16 | 18 | V |
| T _{PFC} | Interval OPFC Lags Behind OPWM at Start-up | R _I =24kΩ | 9.0 | 11.5 | 14.0 | ms |
| V _{OL-PFC} | Output Voltage Low | V _{DD} =15V; I _O =100mA | | | 1.5 | V |
| V _{OH-PFC} | Output Voltage High | V _{DD} =13V; I _O =100mA | 8 | | | V |
| T _{R-PFC} | Rising Time | V _{DD} =15V; C _L =5nF; OPFC=2V to 9V | 40 | 70 | 120 | ns |
| T _{F-PFC} | Falling Time | V _{DD} =15V; C _L =5nF; OPFC=9V to 2V | 40 | 60 | 110 | ns |
| DC _{MAX-PFC} | Maximum Duty Cycle | | 93 | | 98 | % |

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PWM STAGE

FBPWM

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|-------------------|--|------------------------------|------|-------------|------|------------|
| A_{V-PWM} | FB to Current Comparator Attenuation | | 2.5 | 3.1 | 3.5 | V/V |
| Z_{FB}^* | Input Impedance | | 4 | 5 | 7 | K Ω |
| I_{FB} | Maximum Source Current | | 0.8 | 1.2 | 1.5 | mA |
| $FB_{OPEN-LOOP}$ | PWM Open-Loop Protection Threshold | | 4.2 | 4.5 | 4.8 | V |
| $T_{OPEN-PWM}$ | PWM Open-Loop Protection Delay Time | $R_i=24k\Omega$ | 45 | 56 | 70 | ms |
| $V_{PFC-OFF1}$ | PFC Off Voltage at FBPWM | RANGE=Ground | | $V_G+0.2V$ | | V |
| $V_{PFC-OFF2}$ | PFC Off Voltage at FBPWM | RANGE=Open | | $V_G+0.2V$ | | V |
| $T_{PFC-OFF}$ | PFC Off Delay Time | $R_i=24k\Omega$ | 500 | 650 | 800 | ms |
| $V_{PFC-ON 1.6}$ | PFC On Voltage at FBPWM | RANGE=Ground $V_{RMS}=1.6V$ | | $V_G+0.35V$ | | V |
| $V_{PFC-ON 2.85}$ | PFC On Voltage at FBPWM | RANGE=Ground $V_{RMS}=2.85V$ | | $V_G+0.35V$ | | V |
| $V_{PFC-ON 0.8}$ | PFC On Voltage at FBPWM | RANGE=Open $V_{RMS}=0.8V$ | | $V_G+0.85V$ | | V |
| $V_{PFC-ON 1.95}$ | PFC On Voltage at FBPWM | RANGE=Open $V_{RMS}=1.95V$ | | $V_G+0.5V$ | | V |
| V_N | Frequency Reduction Threshold on FBPWM | RANGE=Ground | 1.9 | 2.1 | 2.3 | V |
| S_G^{*1} | Green-Mode Modulation Slope | | 60 | 75 | 90 | Hz/V |
| V_G | Voltage on FBPWM at $F_s=20KHz$ | | 1.35 | 1.60 | 1.75 | V |

* Not tested in production.

PWM-Current Sense

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|--------------------|---------------------------------------|---|------|------|------|------|
| T_{PD-PWM} | Propagation Delay to Output | | 60 | | 120 | ns |
| $V_{LIMIT-1}$ | Peak Current Limit Threshold Voltage1 | RANGE=Open | 0.65 | 0.70 | 0.75 | V |
| $V_{LIMIT-2}$ | Peak Current Limit Threshold Voltage2 | RANGE=Ground | 0.60 | 0.65 | 0.70 | V |
| $T_{BNK-PWM}$ | Leading-Edge Blanking Time | | 270 | 350 | 450 | ns |
| ΔV_{SLOPE} | Slope Compensation | $\Delta V_S = \Delta V_{SLOPE} \times (T_{on}/T)$ ΔV_S : Compensation Voltage Added to Current Sense | 0.45 | 0.50 | 0.55 | V |

PWM Output Driver

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|----------------|--------------------------------|--------------------------------------|------|------|------|------|
| V_{Z-PWM} | Output Voltage Maximum (Clamp) | $V_{DD}=20V$ | | 16 | 18 | V |
| V_{OL-PWM} | Output Voltage Low | $V_{DD}=15V; I_O=100mA$ | | | 1.5 | V |
| V_{OH-PWM} | Output Voltage High | $V_{DD}=13V; I_O=100mA$ | 8 | | | V |
| T_{R-PWM} | Rising Time | $V_{DD}=15V; C_L=5nF; OPWM=2V$ to 9V | 30 | 60 | 120 | ns |
| T_{F-PWM} | Falling Time | $V_{DD}=15V; C_L=5nF; OPWM=9V$ to 2V | 30 | 50 | 110 | ns |
| $DC_{MAX-PWM}$ | Maximum Duty Cycle | | 73 | 78 | 83 | % |

OTP Section

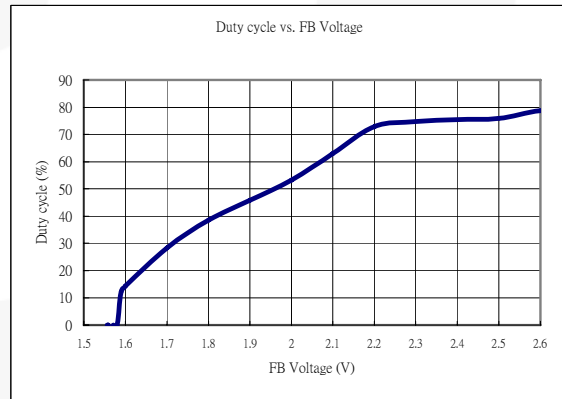
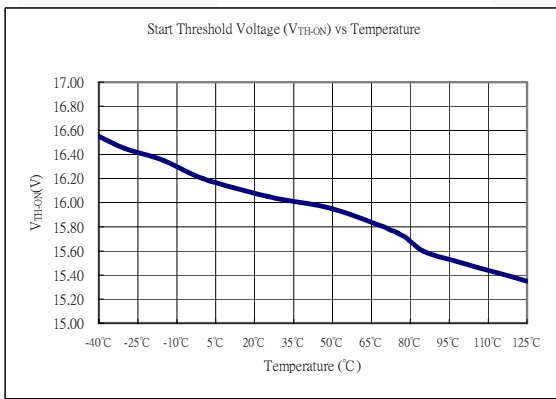
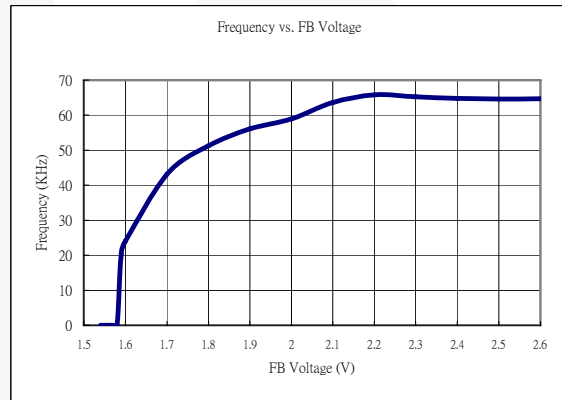
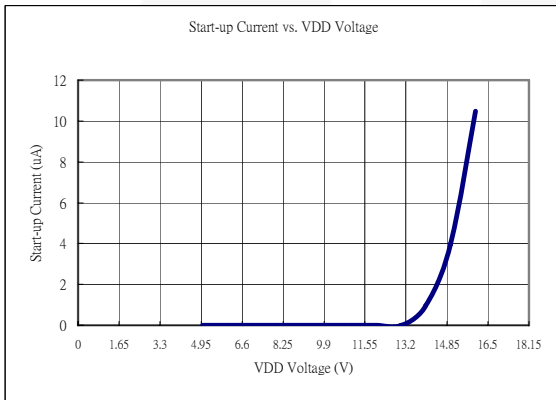
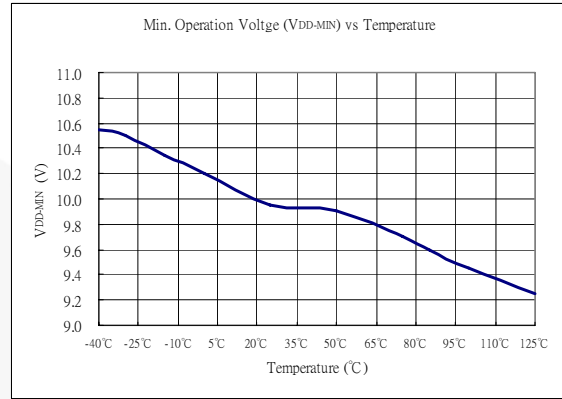
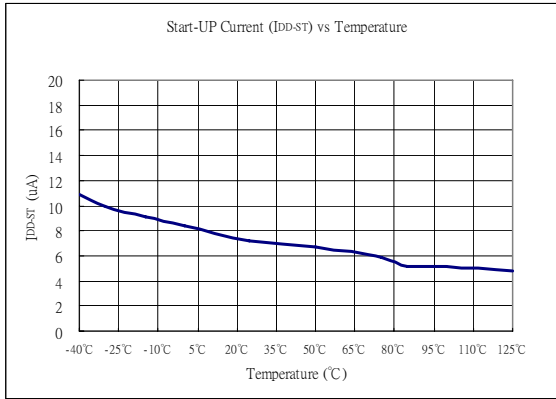
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|---------------|------------------------|-----------------|------|------|------|---------|
| I_{OTP} | OTP Pin Output Current | $R_I=24k\Omega$ | 90 | 100 | 11 | μA |
| $V_{OTP-OFF}$ | OTP Threshold Voltage | | 1.15 | 1.20 | 1.25 | V |
| V_{OTP-ON} | Recovery Level on OTP | | 1.35 | 1.40 | 1.45 | V |
| T_{OTP} | OTP Debounce Time | $R_I=24k\Omega$ | 8 | | 25 | μs |

Soft-Start Section

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
|----------|--|-----------------|------|------|------|----------|
| I_{SS} | Constant Current Output for Soft-Start | $R_I=24k\Omega$ | 44 | 50 | 56 | μA |
| R_D^* | Discharge $R_{DS(on)}$ | | | 470 | | Ω |

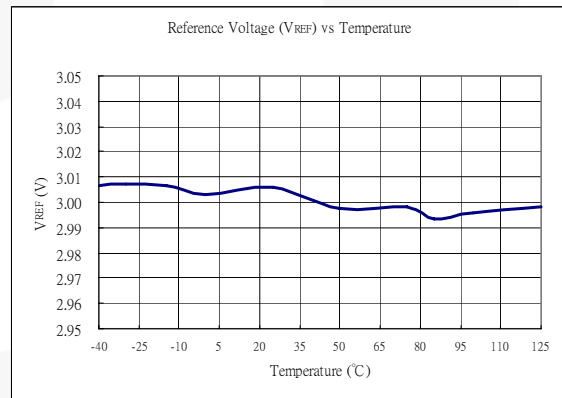
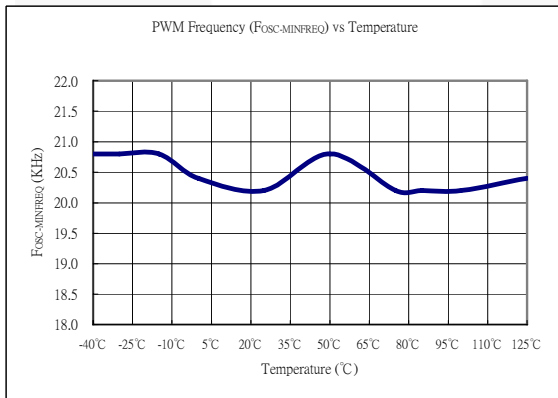
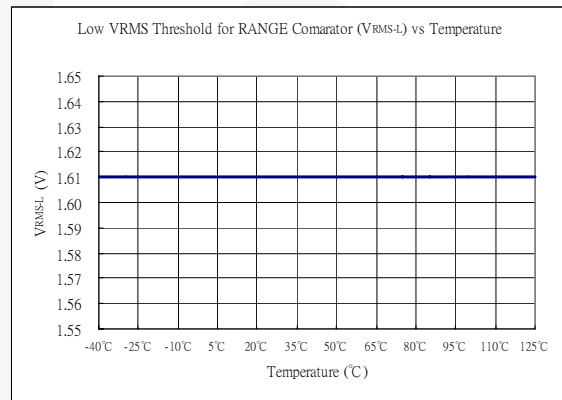
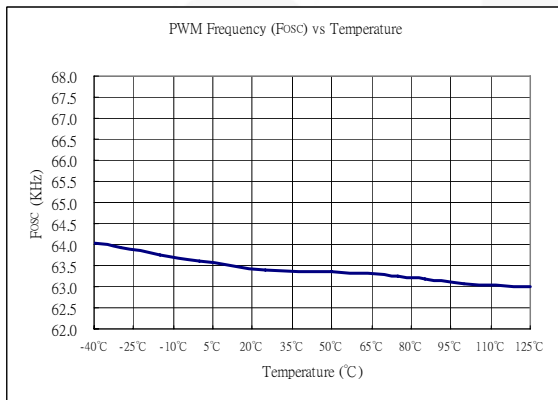
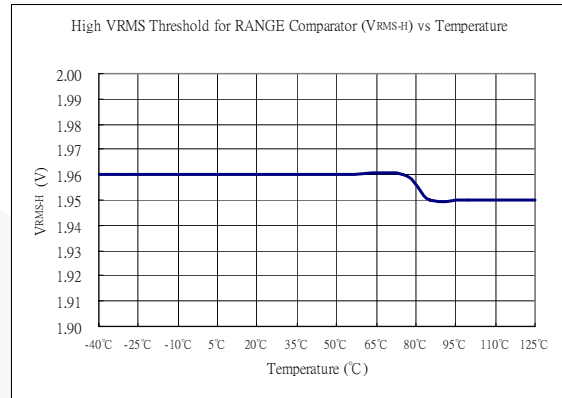
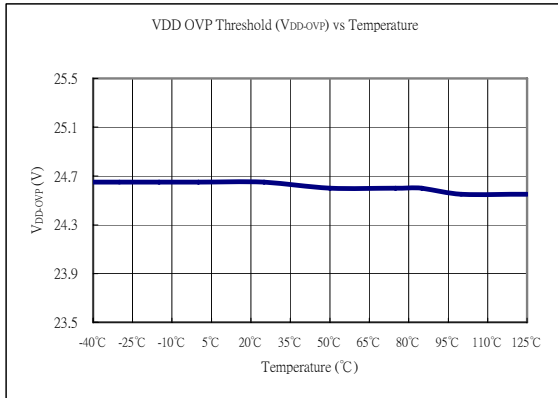
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TYPICAL CHARACTERISTICS



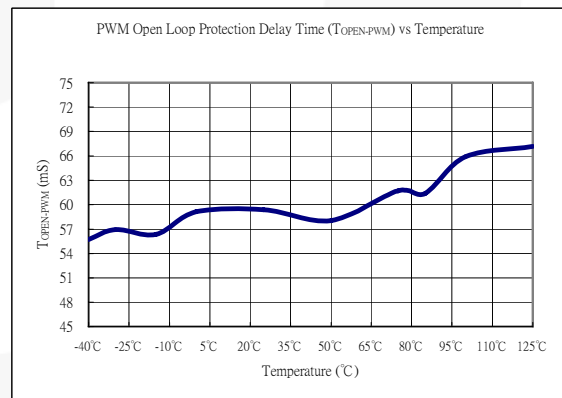
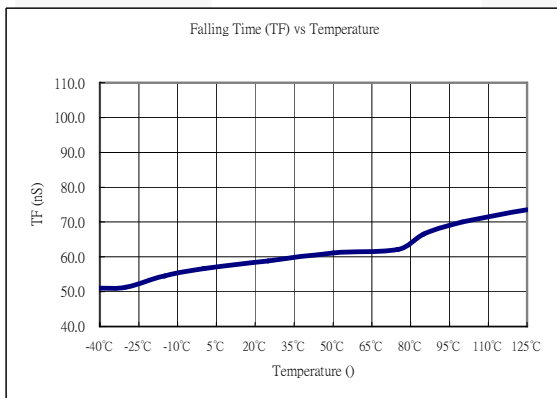
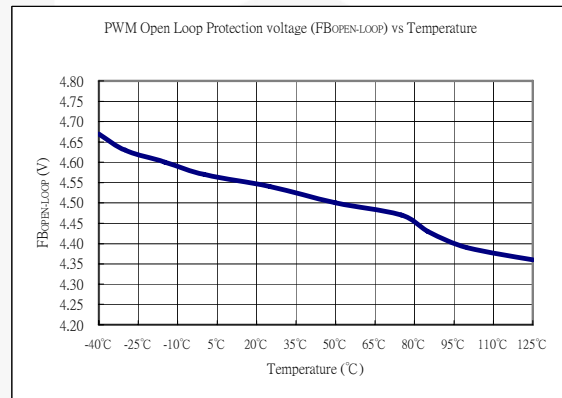
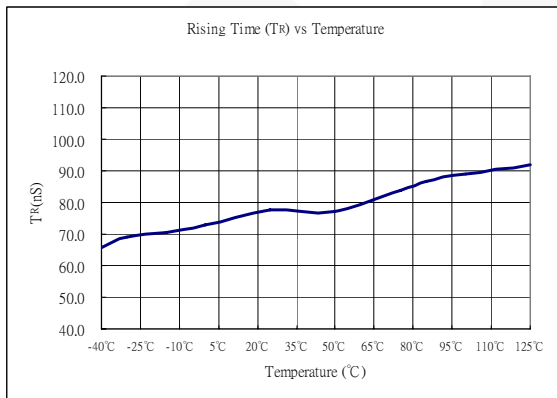
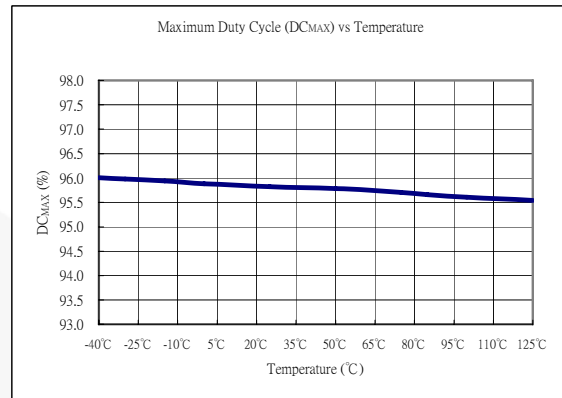
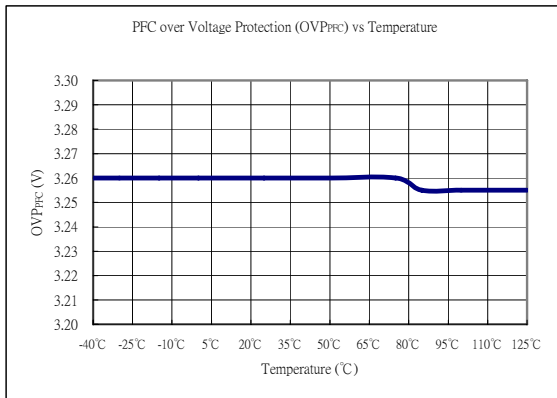
Green-Mode PFC / Flyback-PWM Controller

SG6902



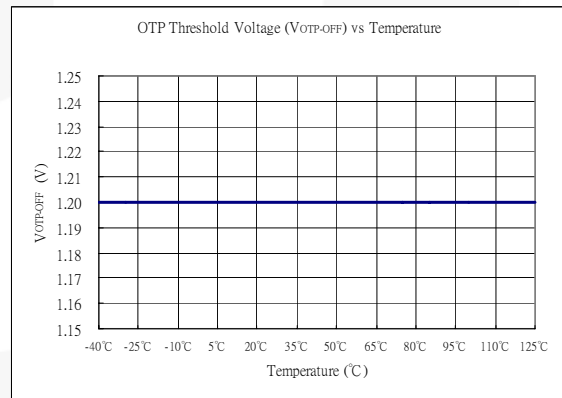
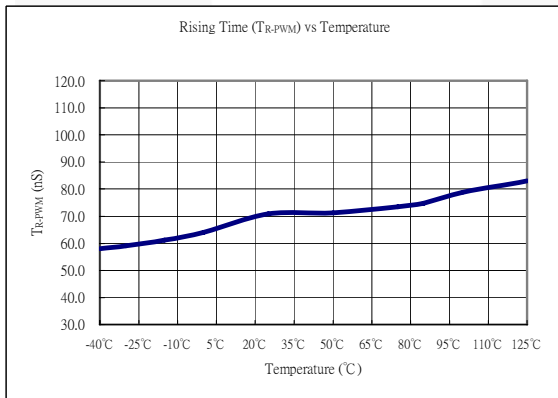
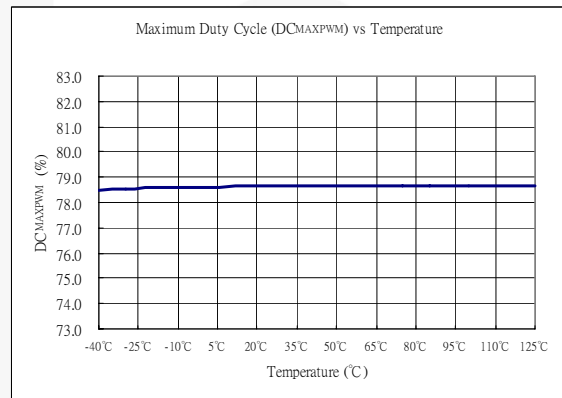
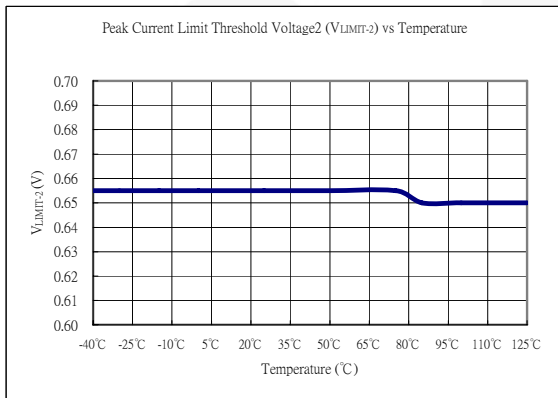
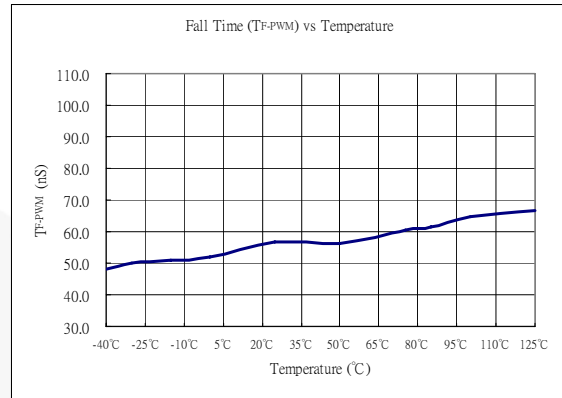
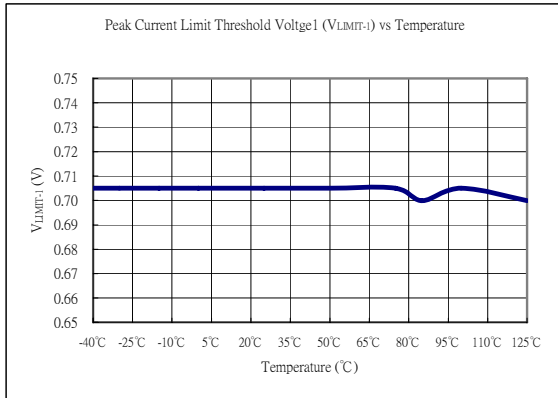
Green-Mode PFC / Flyback-PWM Controller

SG6902



Green-Mode PFC / Flyback-PWM Controller

SG6902



OPERATION DESCRIPTION

The highly integrated SG6902 is designed for power supplies with boost PFC and flyback PWM. It requires very few external components to achieve green-mode operation and versatile protections / compensation.

The patented interleave-switching feature synchronizes the PFC and PWM stages and reduces switching noise. At light loads, the switching frequency is continuously decreased to reduce power consumption. If output loading is reduced, the PFC stage is turned off to further reduce power consumption.

The PFC function is implemented by average-current-mode control. The patented switching charge multiplier-divider provides a high-degree noise immunity for the PFC circuit. The proprietary multi-vector output voltage control scheme provides a fast transient response in a low-bandwidth PFC loop, in which the overshoot and undershoot of the PFC voltage are clamped. If the feedback loop is broken, the SG6902 shuts off PFC to prevent extra-high voltage on output. Programmable two-level output voltage control reduces the PFC output voltage at low line input to increase the efficiency of the power supply.

For the flyback PWM, the synchronized slope compensation ensures the stability of the current loop under continuous-mode operation. Built-in line-voltage compensation maintains constant output power limit. Hiccup operation during output overloading is also guaranteed. To prevent the power supply from drawing large current during start-up, the start-up for PFC stage is delayed 11.5ms after the operation of PWM stage.

In addition, SG6902 provides complete protection functions, such as brownout, over-voltage, and RI pin open/short protections.

Start-up

Figure 1 shows the start-up circuit of the SG6902. A resistor R_{AC} is utilized to charge V_{DD} capacitor through S_1 . The turn-on and turn-off thresholds are fixed internally at 16V/10V. During start-up, the hold-up capacitor must be charged to 16V through the start-up resistor to enable SG6902. The hold-up capacitor continues to supply V_{DD} before the energy can be delivered from auxiliary winding of the main transformer. V_{DD} must not drop below 10V during this start-up process. This UVLO hysteresis window ensures that hold-up capacitor is adequate to

supply V_{DD} during start-up. Since SG6902 consumes less than 25 μ A start-up current, the value of R_{AC} can be large to reduce power consumption. One 10 μ F capacitor should hold enough energy for successful start-up. After start-up, S_1 switches so that the current I_{AC} is the input for PFC multiplier. This helps reduce circuit complexity and power consumption.

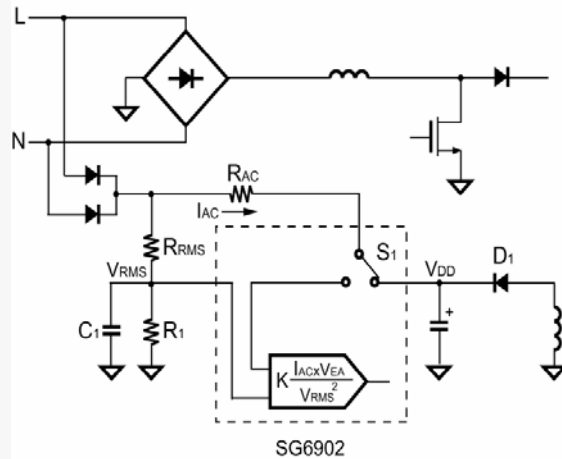


FIG.1 Start-up Circuit

Switching Frequency and Current

Sources

The switching frequency can be programmed by resistor R_1 connected between RI and GND. The relationship is:

$$F_{OSC} = \frac{1560}{R_1 \text{ (k}\Omega\text{)}} \text{ (kHz)} \text{-----} \quad (1)$$

For example, a 24k Ω resistor for R_1 results in a 65kHz switching frequency. Accordingly, a constant current, I_T , flows through R_1 :

$$I_T = \frac{1.2V}{R_1 \text{ (k}\Omega\text{)}} \text{ (mA)} \text{-----} \quad (2)$$

I_T is used to generate internal current reference.

Line-Voltage Detection (VRMS)

Figure 2 shows a resistive divider with low-pass filtering for line-voltage detection on the VRMS pin. The V_{RMS} voltage is used for the PFC multiplier, brownout protection, and range control.

For brownout protection, the SG6902 is disabled with 195ms delay time if the voltage V_{RMS} drops below 0.8V.

For PFC multiplier and range control, refer to the sections below for details.

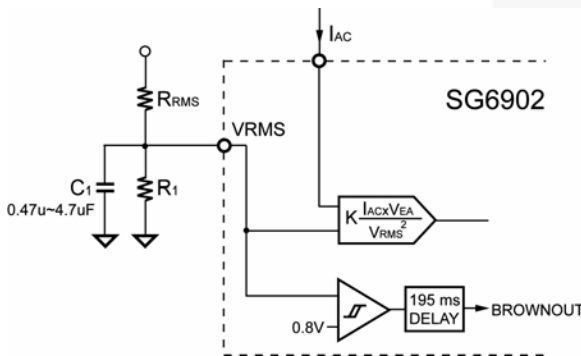


FIG.2 Line-Voltage Detection Circuit

PFC Output Voltage Control (RANGE)

For a universal input ($90V_{AC} \sim 264V_{AC}$) power supplies applying active boost PFC and flyback as a second stage, the output voltage of PFC is usually designed around 250V at low line and 390V at high line. This is to improve efficiency at low-line input. In SG6902, the RANGE pin (open-drain structure) is used for the two-level output voltage setting.

Figure 3 shows the RANGE output that programs the PFC output voltage. The RANGE output is shorted to ground if the V_{RMS} voltage exceeds 1.95V while high impedance (open) and the V_{RMS} voltage drops below 1.6V. The output voltages can be designed using below equations:

$$\text{Range = Open} \Rightarrow V_o = \frac{R_A + R_B}{R_B} \times 3V \quad \text{--- (3)}$$

$$\text{Range = Ground} \Rightarrow V_o = \frac{R_A + (R_B // R_C)}{(R_B // R_C)} \times 3V$$

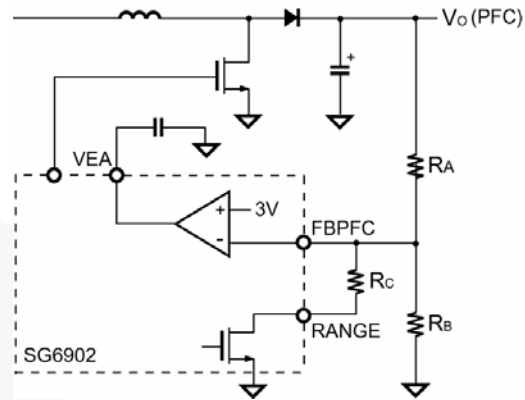


FIG.3 Range Control Two-Level Output Voltage

Interleave Switching and Green-Mode

Operation

The SG6902 uses interleaved switching to synchronize the PFC and flyback stages, which reduces switching noise and spreads the EMI emissions. Figure 4 shows off-time, T_{OFF} , inserted between the turn-off of the PFC gate drive and the turn-on of the PWM.

The off-time T_{OFF} is increased in response to the decreasing of the voltage level of FBPWM. Therefore, the PWM switching frequency is continuously decreased to reduce switching losses. To further reduce power losses under extra light-load conditions, the PFC stage is turned off with a 650ms delay time.

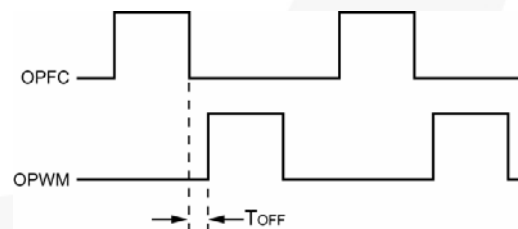


FIG.4 Interleaved Switching Pattern

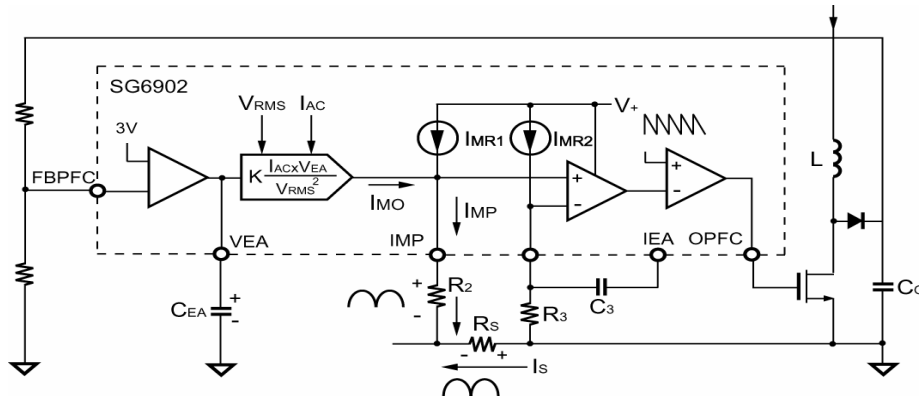


FIG.5 Average-Current-Mode Control Loop

PFC Operation

The purpose of a boost active power factor corrector (PFC) is to shape the input current of a power supply. The input current waveform and phase follow that of the input voltage. Average-current-mode control is utilized for continuous-current-mode operation for the PFC booster. With the innovative multi-vector control for voltage loop and switching charge multiplier-divider for current reference, excellent input power factor is achieved with good noise immunity and transient response. Figure 5 shows the total control loop for the average-current-mode control circuit of SG6902.

The current source output from the switching charge multiplier-divider can be expressed as:

$$I_{MO} = K \times \frac{I_{AC} \times V_{EA}}{V_{RMS}^2} (\mu A) \quad (4)$$

I_{IMP} , the current output from the IMP pin, is the summation of I_{MO} and I_{MR1} . I_{MR1} and I_{MR2} are identical fixed-current sources. R_2 and R_3 are also identical. They are used to pull high the operating point of the IMP and IPFC pins since the voltage across R_S goes negative with respect to ground. The constant current sources I_{MR1} and I_{MR2} are typically $60\mu A$.

Through the differential amplification of the signal across R_S , better noise immunity is achieved. The output of I_{EA} is compared with an internal sawtooth and the pulse width for PFC is determined. Through the average current-mode control loop, the input current, I_S , is proportional to I_{MO} :

$$I_{MO} \times R_2 = I_S \times R_S \quad (5)$$

According to Equation 5, the minimum value of R_2 and maximum of R_S can be determined, because I_{MO} should not exceed the specified maximum value.

There are different concerns in determining the value of the sense resistor R_S . The value of R_S should be small enough to reduce power consumption, but large enough to maintain the resolution. A current transformer (CT) can improve the efficiency of high-power converters.

To achieve good power factor, the voltage for V_{RMS} and V_{EA} should be kept as DC as possible, according to Equation 4. Good RC filtering for V_{RMS} and narrow bandwidth (lower than the line frequency) for voltage loop are suggested for better input current shaping. The transconductance error amplifier has output impedance $Z_O (>90k\Omega)$ and a capacitor C_{EA} ($1\mu F \sim 10\mu F$) that should be connected to ground (as shown in Figure 5). This establishes a dominant pole f_1 for the voltage loop:

$$f_1 = \frac{1}{2\pi \times R_O \times C_{EA}} \quad (6)$$

The average total input power can be expressed as:

$$\begin{aligned} P_{in} &= V_{IN(rms)} \times I_{IN(rms)} \\ &\propto V_{RMS} \times I_{MO} \\ &\propto V_{RMS} \times \frac{I_{AC} \times V_{EA}}{V_{RMS}^2} \\ &\propto V_{RMS} \times \frac{V_{in}}{R_{AC}} \times V_{EA} \\ &= \sqrt{2} \times \frac{V_{EA}}{R_{AC}} \end{aligned} \quad (7)$$

V_{EA} , the output of the voltage error amplifier, controls the total input power and the power delivered to the load.

Multi-vector Error Amplifier

The voltage-loop error amplifier is transconductance, which has high output impedance (> 90kΩ). A capacitor C_{EA} (1μ ~ 10μF) connected from VEA to ground provides a dominant pole for the voltage loop. Although the PFC stage has a low bandwidth voltage loop for better input power factor, the innovative multi-vector error amplifier provides a fast transient response to clamp the overshoot and undershoot of the PFC output voltage.

Figure 6 shows the block diagram of the multi-vector error amplifier. When the variation of the feedback voltage exceeds ±5% of the reference voltage, the transconductance error amplifier adjusts its output impedance to increase the loop response. If R_A is opened, SG6902 shuts off immediately to prevent extra-high voltage on the output capacitor.

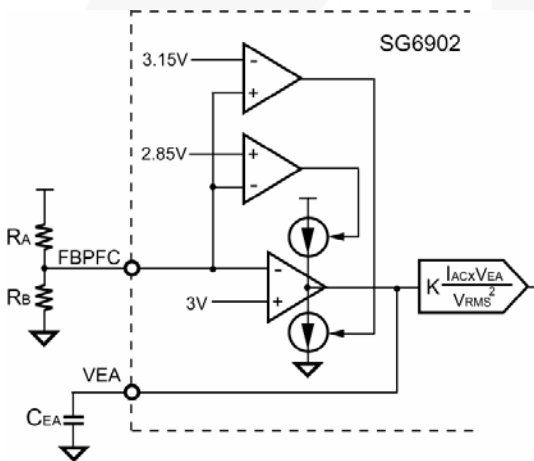


FIG.6 Multi-vector Error Amplifier

PFC Over-Voltage Protection (OVP)

When the OVP feedback voltage exceeds the over-voltage threshold, the SG6902 inhibits the PFC switching signal. This protection also prevents the PFC power converter from operating abnormally while the FBPFC pin is open.

Cycle-by-Cycle Current Limiting

SG6902 provides cycle-by-cycle current limiting for both PFC and PWM stages. Figure 7 shows the peak current limit for the PFC stage. The PFC gate drive is terminated once the voltage on the ISENSE pin goes below V_{PK}.

The voltage of V_{RMS} determines the voltage of V_{PK}. The relationship between V_{PK} and V_{RMS} is shown in Figure 7.

The amplitude of the constant current, I_p, is determined by the internal current reference, I_T, according to the following equation:

$$I_p = 2 \times I_T = 2 \times \frac{1.2V}{R_I} \quad (8)$$

The peak current of the I_S is given by (V_{RMS}<1.05V):

$$I_{S_peak} = \frac{(I_p \times R_p) - 0.2V}{R_s} \quad (9)$$

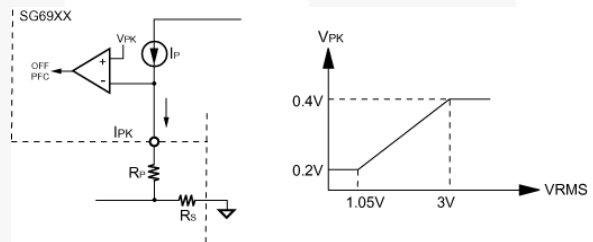


FIG.7 V_{RMS} Controlled Current Limiting

Flyback PWM and Slope Compensation

As shown in Figure 8, peak-current-mode control is utilized for flyback PWM. The SG6902 inserts a synchronized 0.5V ramp at the beginning of each switching cycle. This built-in slope compensation ensures stable operation for continuous-current-mode operation.

When the IPWM voltage, across the sense resistor, reaches the threshold voltage, 0.65V or 0.7V selected by RANGE, the OPWM is turned off after a small propagation delay, T_{PD-PWM}. This propagation delay introduces additional current, proportional to T_{PD-PWM}•V_{PFC}/L_p, where V_{PFC} is the output voltage of PFC and L_p is the magnetized inductance of the flyback transformer. Since the propagation delay is nearly constant, higher V_{PFC} results in a larger additional current

Green-Mode PFC / Flyback-PWM Controller

SG6902

and the output power limit is higher than under low V_{PFC} . To compensate for this variation, the peak current threshold is modulated by the RANGE output. When RANGE is shorted to GND, the PFC output voltage is high and the corresponding threshold is 0.65V. When RANGE is opened, the PFC output voltage is low and the corresponding threshold is 0.7V.

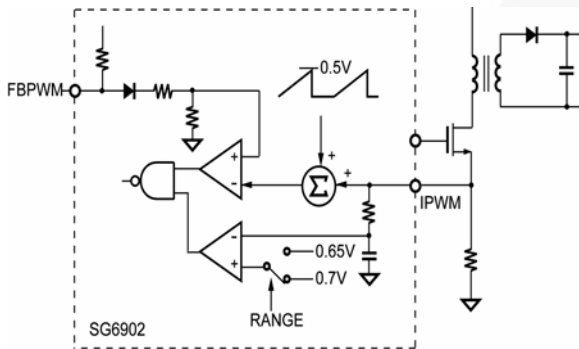


FIG.8 Peak Current Control Loop

Limited Power Control

Every time the output of power supply is shorted or overloaded, the FBPWM voltage increases. If the FB voltage is higher than a designed threshold, 4.5V, for longer than 56ms, the OPWM is turned off. As OPWM is turned off, the supply voltage V_{DD} begins decreasing.

When V_{DD} is lower than the turn-off threshold, such as 10V, SG6902 is totally shut down. Due to the start-up resistor, V_{DD} is charged up to the turn-on threshold voltage, 16V, until enabled again. If the overloading condition persists, the protection occurs repeatedly to prevent the power supply from being overheated during overloading condition.

Over-Temperature Protection (OTP)

SG6902 provides an OTP pin for over-temperature protection. A constant current is output from this pin. If R_1 is equal to 24k Ω , the magnitude of the constant current is 100 μ A. An external NTC thermistor must be connected from this pin to ground, as shown as Figure 9. When the OTP voltage drops below 1.2V, SG6902 is disabled until the OTP voltage exceeds 1.4V.

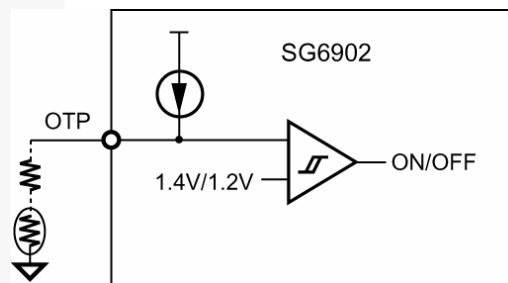


Fig.9 OTP Function

Soft-Start

During start-up of PWM stage, the SS pin charges an external capacitor with a constant current source. The voltage on FBPWM is clamped by SS voltage during start-up. In the event of a protection condition and/or PWM being disabled, the SS pin quickly discharges.

Gate Drivers

SG6902 output stage is a fast totem-pole gate driver. The output driver is clamped by an internal 18V Zener diode to protect the power MOSFET.

PCB Layout

SG6902 has two ground pins. Good high-frequency or RF layout practices should be followed. Avoid long PCB traces and component leads. Locate decoupling capacitors near the SG6902. A resistor ($5 \sim 20\Omega$) is recommended, connected in series from the OPFC and OPWM, to the gate of the MOSFET.

Isolating the interference between the PFC and PWM stages is also important. Figure 10 shows an example of the PCB layout. The *ground trace* connected from the AGND pin to the decoupling capacitor should be low impedance and as short as possible. The *ground trace 1* provides a signal ground and should be connected directly to the decoupling capacitor V_{DD} and/or to the AGND pin. The *ground trace 2* shows that the AGND pins should connect to the PFC output capacitor C_O independently.

The *ground trace 3* is independently tied from the PGND to the PFC output capacitor C_O . The ground in the output capacitor C_O is the major ground reference for power switching. To provide a good ground reference and reduce switching noise of both the PFC and PWM stages, the *ground traces 6 and 7* should be located very near and be low impedance.

The IPFC pin is connected directly to R_S through R_3 to improve noise immunity (do not incorrectly connect to ground trace 2). The IMP and ISENSE pins should be connected directly via the resistors R_2 and R_P to another terminal of R_S . Because the *ground trace 4 and 5* are PFC and PWM stages of the current loop, they should be as short as possible.

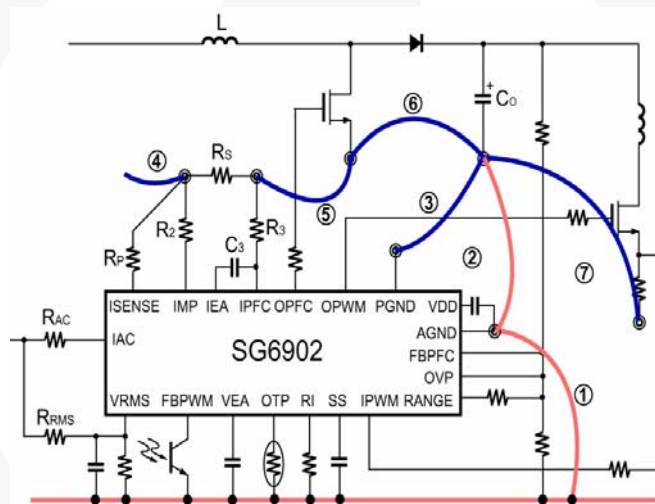
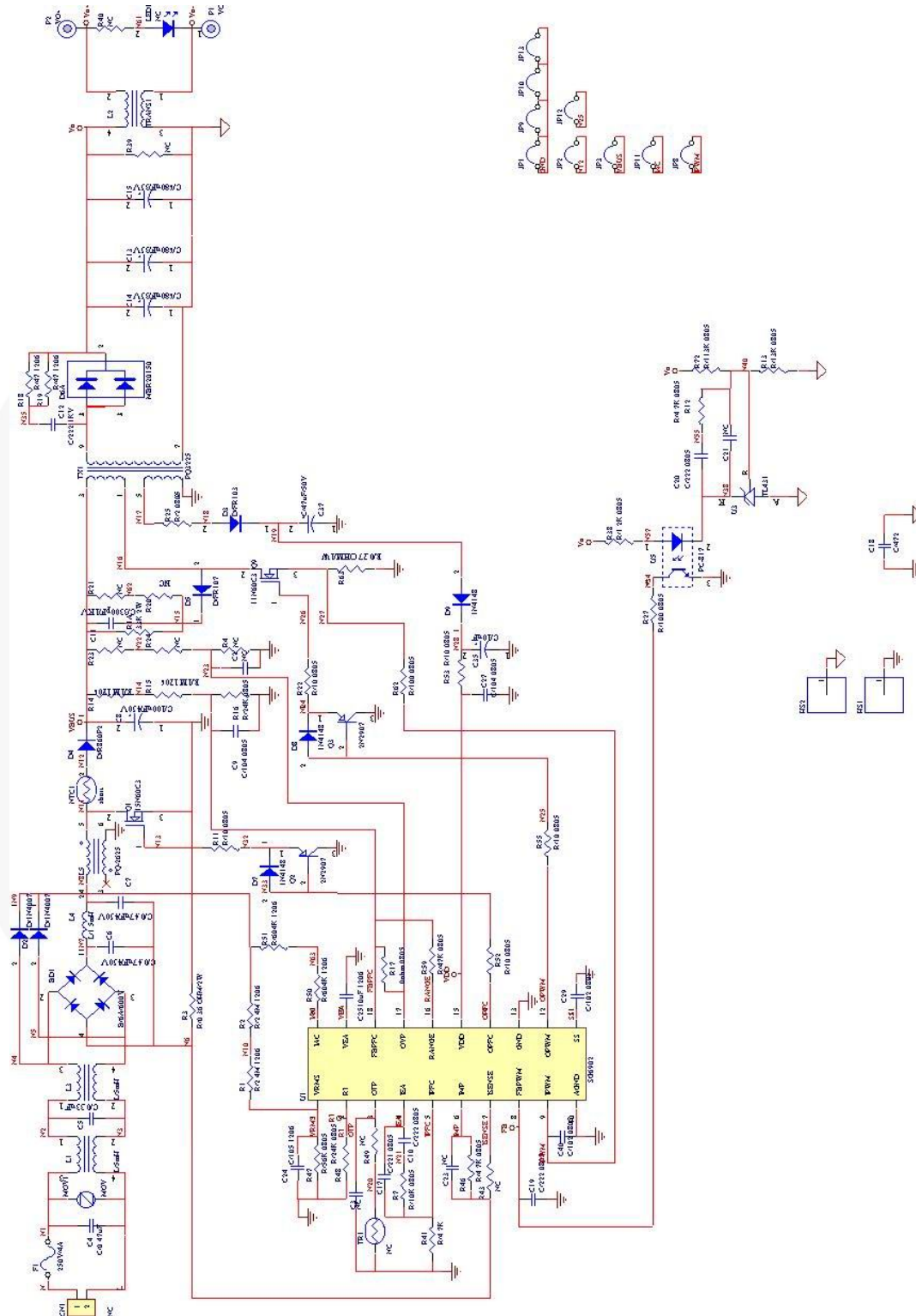


Fig.10 Layout Considerations

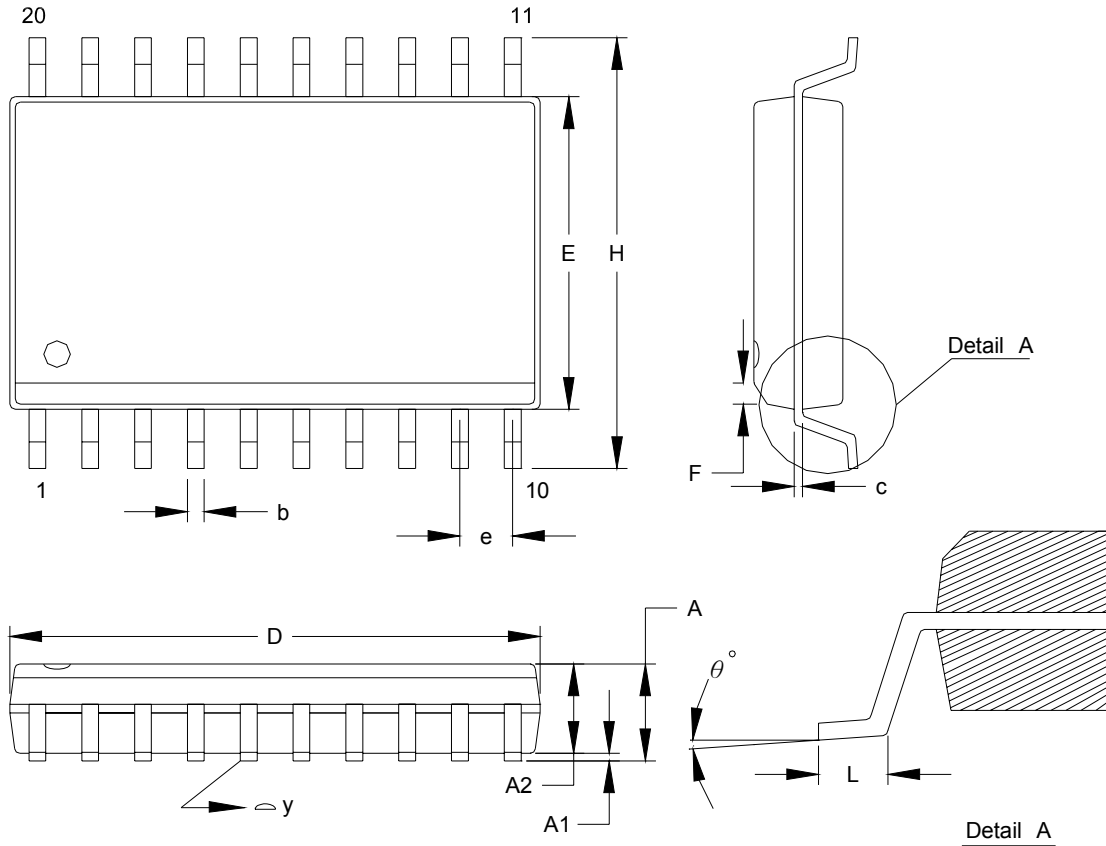
Green-Mode PFC / Flyback-PWM Controller

SG6902

REFERENCE CIRCUIT



PACKAGE INFORMATION
20 PINS – PLASTIC SOP (S)



Dimensions:

| Symbol | Millimeter | | | Inch | | |
|----------------|------------|-----------|--------|-------|-----------|-------|
| | Min. | Typ. | Max. | Min. | Typ. | Max. |
| A | 2.362 | | 2.642 | 0.093 | | 0.104 |
| A1 | 0.101 | | 0.305 | 0.004 | | 0.012 |
| A2 | 2.260 | | 2.337 | 0.089 | | 0.092 |
| b | | 0.406 | | | 0.016 | |
| c | | 0.203 | | | 0.008 | |
| D | 12.598 | | 12.903 | 0.496 | | 0.508 |
| E | 7.391 | | 7.595 | 0.291 | | 0.299 |
| e | | 1.270 | | | 0.050 | |
| H | 10.007 | | 10.643 | 0.394 | | 0.419 |
| L | 0.406 | | 1.270 | 0.016 | | 0.050 |
| F | | 0.508X45° | | | 0.020X45° | |
| y | | | 0.101 | | | 0.004 |
| θ° | 0° | | 8° | 0° | | 8° |


Green-Mode PFC / Flyback-PWM Controller

SG6902



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